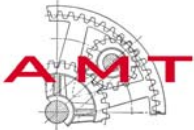


INTERPRET DIMENSIONS AND TOLERANCES PER
ASME Y14.5M-1994, THIRD ANGLE PROJECTION

UNITS: INCHES, DO NOT SCALE DRAWING

PROPRIETARY NOTICE:
THIS DRAWING IS CONFIDENTIAL AND
THE INFORMATION WITHIN SHALL NOT BE COPIED NOR
UTILIZED IN ANY WAY WITHOUT THE WRITTEN PERMISSION
FROM AUTOMATED MACHINE TECHNOLOGIES INC.
DRAWING TO BE RETURNED UPON REQUEST

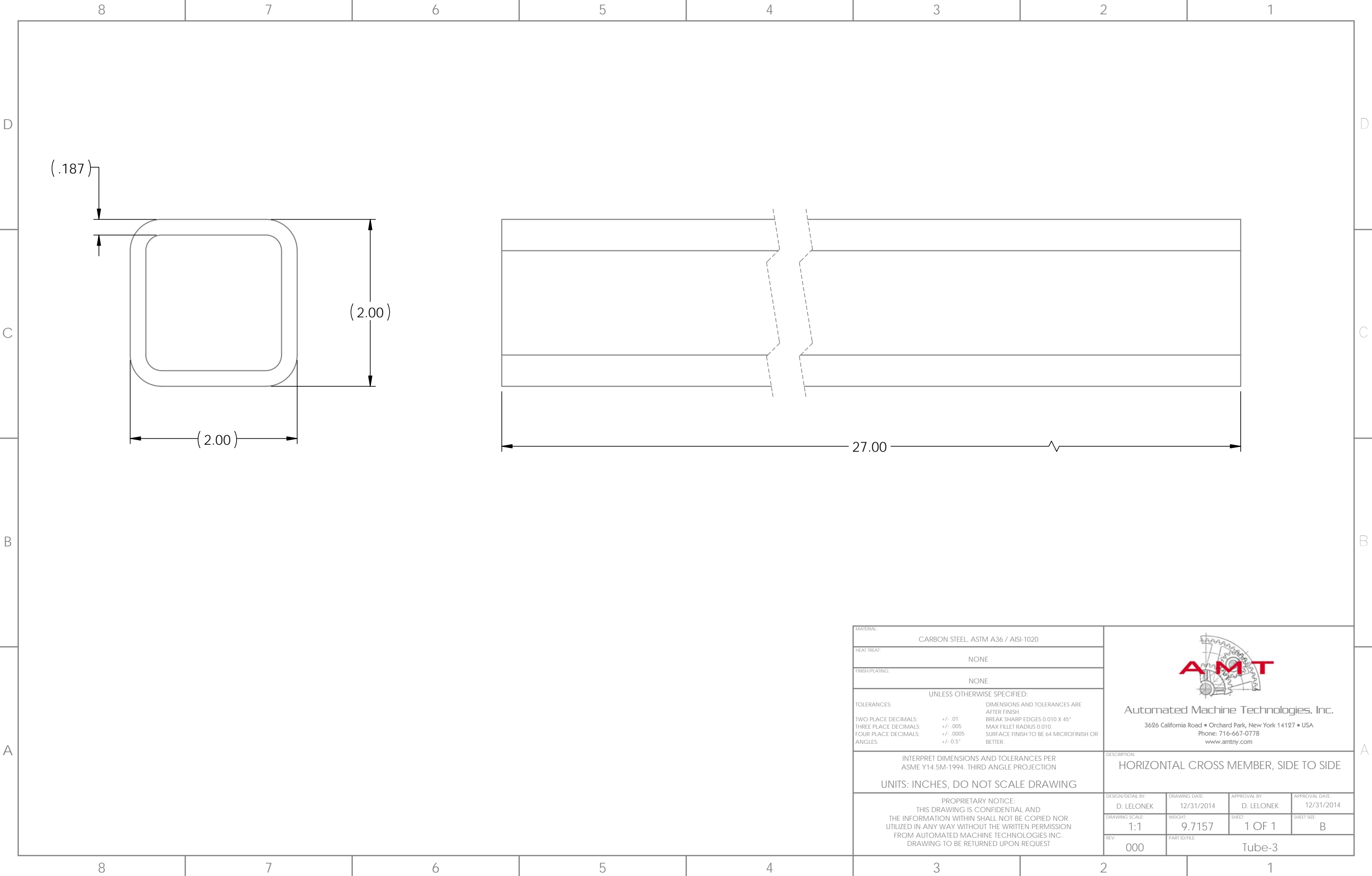
UNLESS OTHERWISE SPECIFIED:
TOLERANCES:
DIMENSIONS AND TOLERANCES ARE
AFTER FINISH.
BREAK SHARP EDGES 0.010 X 45°
MAX FILLET RADIUS 0.010.
SURFACE FINISH TO BE 64 MICROFINISH OR
BETTER.

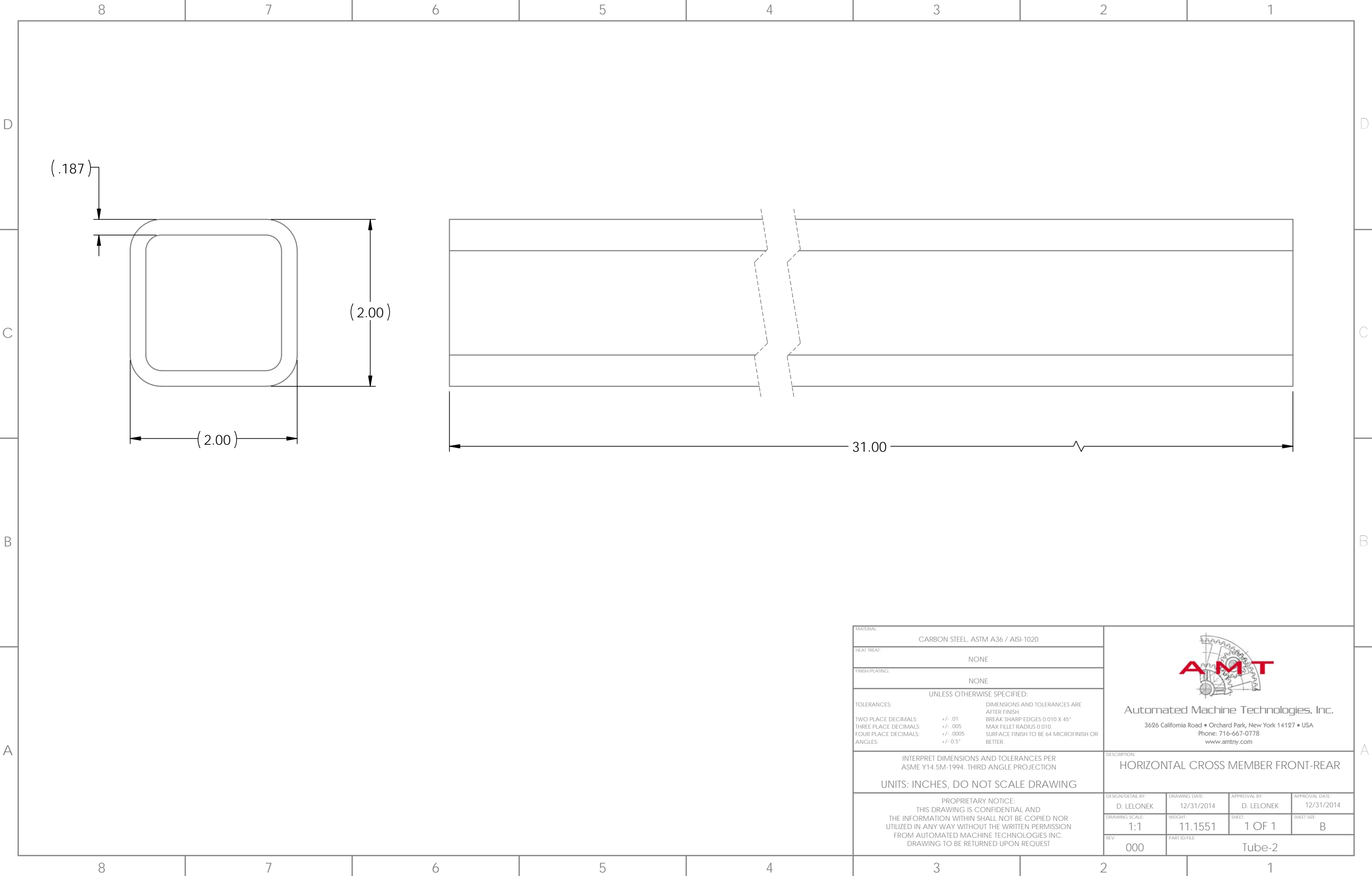


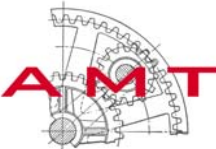
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Phone: 716-667-0778
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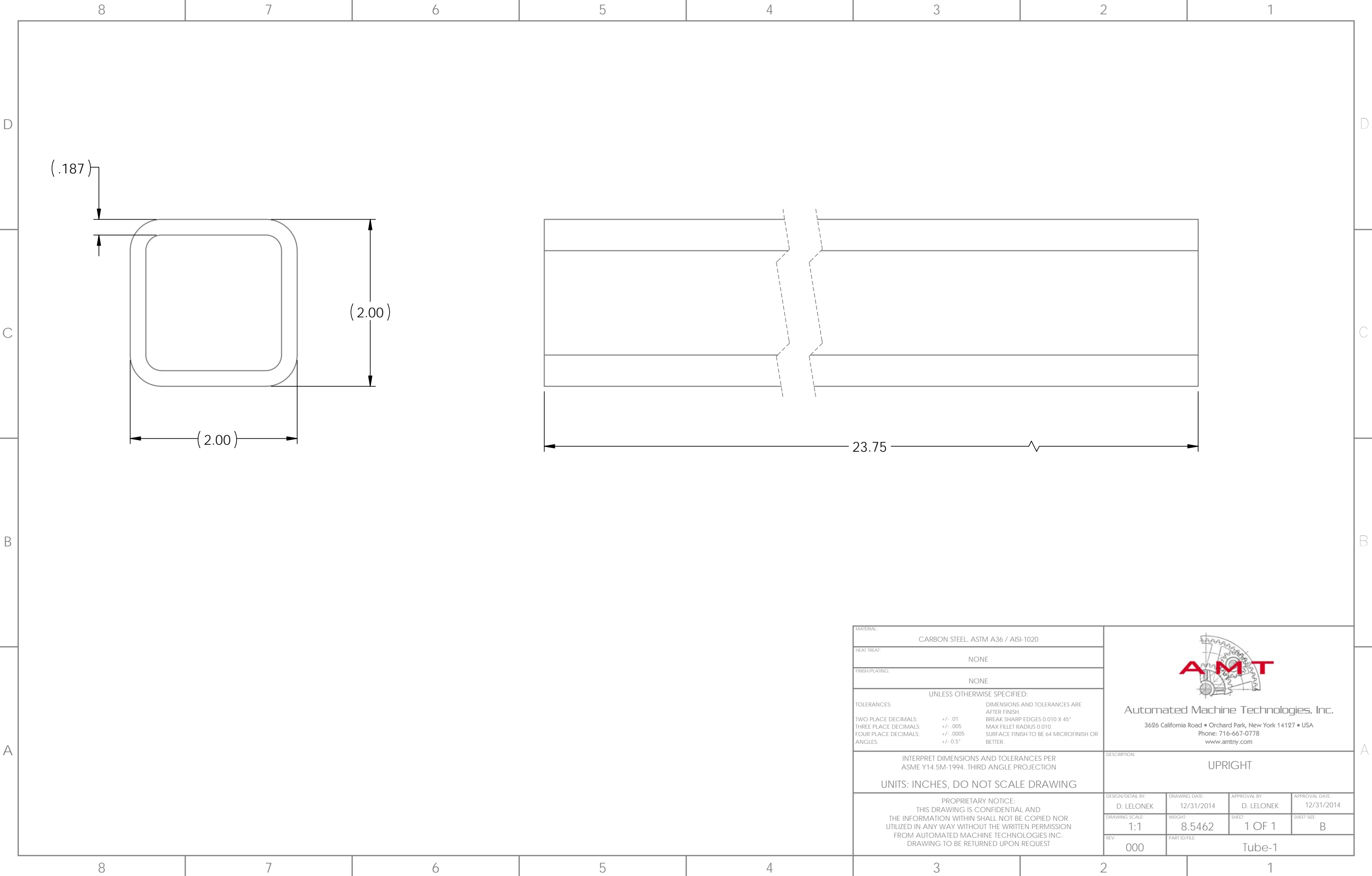
DESCRIPTION:
FERRARI 355 ENGINE / SUBFRAME STAND

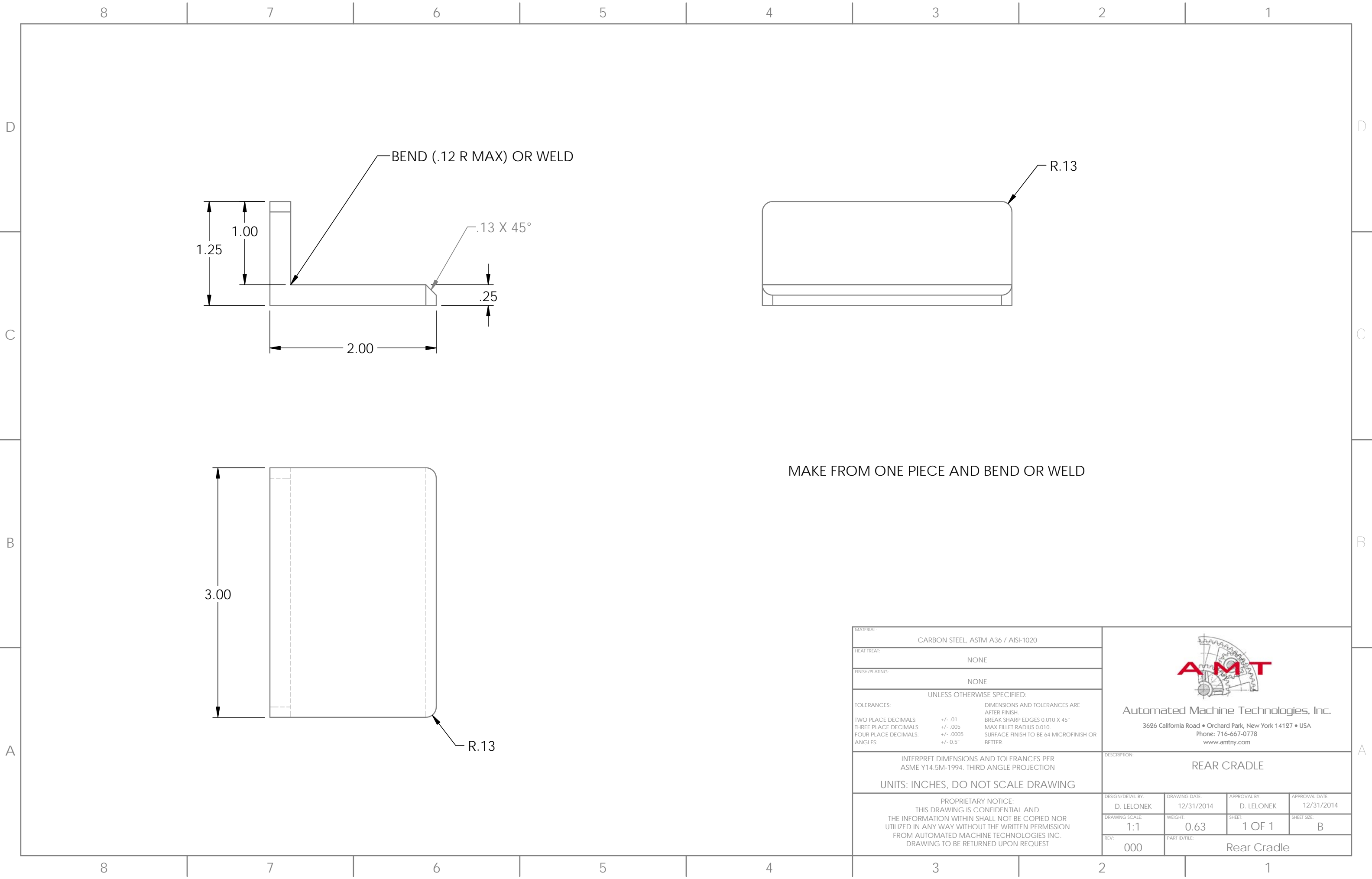
DESIGN/DETAIL BY: D. LELONEK	DRAWING DATE: 12/31/2014	APPROVAL BY: D. LELONEK	APPROVAL DATE: 12/31/2014
DRAWING SCALE: 1:8	WEIGHT: 141.05	SHEET: 2 OF 2	SHEET SIZE: B
REV: 000	PART ID/FILE: 355 Engine Stand		

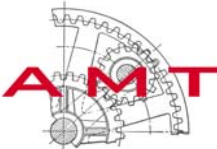


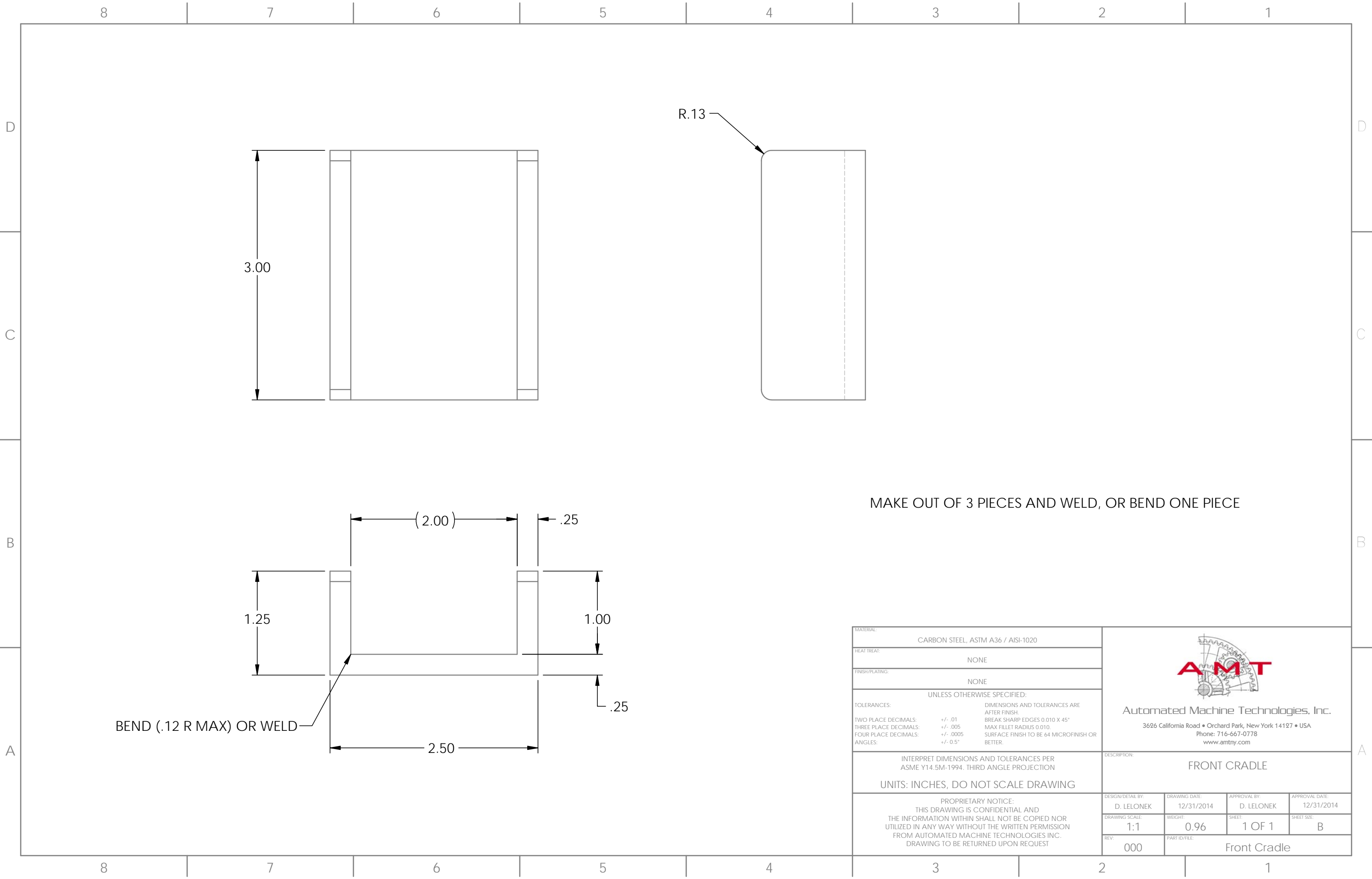


MATERIAL: CARBON STEEL, ASTM A36 / AISI-1020		<div></div> <div>Automated Machine Technologies, Inc.</div> <div>3626 California Road • Orchard Park, New York 14127 • USA</div> <div>Phone: 716-667-0778</div> <div>www.amtny.com</div>			
HEAT TREAT: NONE					
FINISH/PLATING: NONE					
TOLERANCES: TWO PLACE DECIMALS: +/- .01 THREE PLACE DECIMALS: +/- .005 FOUR PLACE DECIMALS: +/- .0005 ANGLES: +/- 0.5°		UNLESS OTHERWISE SPECIFIED: DIMENSIONS AND TOLERANCES ARE AFTER FINISH. BREAK SHARP EDGES 0.010 X 45° MAX FILLET RADIUS 0.010. SURFACE FINISH TO BE 64 MICROFINISH OR BETTER.			
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994. THIRD ANGLE PROJECTION UNITS: INCHES, DO NOT SCALE DRAWING		DESCRIPTION: HORIZONTAL CROSS MEMBER FRONT-REAR			
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		DRAWING SCALE: 1:1	WEIGHT: 11.1551	SHEET: 1 OF 1	SHEET SIZE: B
		REV: 000	PART ID/FILE: Tube-2		

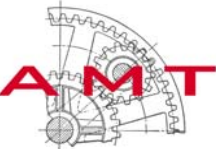




MATERIAL: CARBON STEEL, ASTM A36 / AISI-1020		<div> Automated Machine Technologies, Inc. 3626 California Road • Orchard Park, New York 14127 • USA Phone: 716-667-0778 www.amtry.com</div>			
HEAT TREAT: NONE					
FINISH/PLATING: NONE					
TOLERANCES: TWO PLACE DECIMALS: +/- .01 THREE PLACE DECIMALS: +/- .005 FOUR PLACE DECIMALS: +/- .0005 ANGLES: +/- 0.5°		UNLESS OTHERWISE SPECIFIED: DIMENSIONS AND TOLERANCES ARE AFTER FINISH. BREAK SHARP EDGES 0.010 X 45° MAX FILLET RADIUS 0.010. SURFACE FINISH TO BE 64 MICROFINISH OR BETTER.			
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994. THIRD ANGLE PROJECTION UNITS: INCHES, DO NOT SCALE DRAWING		DESCRIPTION: REAR CRADLE			
PROPRIETARY NOTICE: THIS DRAWING IS CONFIDENTIAL AND THE INFORMATION WITHIN SHALL NOT BE COPIED NOR UTILIZED IN ANY WAY WITHOUT THE WRITTEN PERMISSION FROM AUTOMATED MACHINE TECHNOLOGIES INC. DRAWING TO BE RETURNED UPON REQUEST		DESIGN/DETAIL BY: D. LELONEK	DRAWING DATE: 12/31/2014	APPROVAL BY: D. LELONEK	APPROVAL DATE: 12/31/2014
		DRAWING SCALE: 1:1	WEIGHT: 0.63	SHEET: 1 OF 1	SHEET SIZE: B
		REV: 000	PART ID/FILE: Rear Cradle		



MATERIAL:	CARBON STEEL, ASTM A36 / AISI-1020			
HEAT TREAT:	NONE			
FINISH/PLATING:	NONE			
TOLERANCES:	UNLESS OTHERWISE SPECIFIED:			
TWO PLACE DECIMALS:	+/- .01	DIMENSIONS AND TOLERANCES ARE AFTER FINISH. BREAK SHARP EDGES 0.010 X 45° MAX FILLET RADIUS 0.010. SURFACE FINISH TO BE 64 MICROFINISH OR BETTER.		
THREE PLACE DECIMALS:	+/- .005			
FOUR PLACE DECIMALS:	+/- .0005			
ANGLES:	+/- 0.5°			
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994. THIRD ANGLE PROJECTION		DESCRIPTION:		
UNITS: INCHES, DO NOT SCALE DRAWING		FRONT CRADLE		
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		D. LELONEK	12/31/2014	D. LELONEK
		DRAWING SCALE:	WEIGHT:	SHEET:
		1:1	0.96	1 OF 1
		REV:	PART ID/FILE:	
		000	Front Cradle	



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